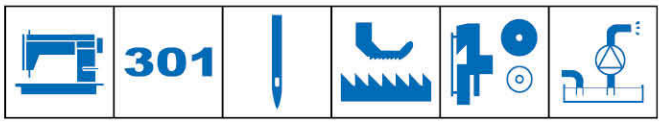
MODEL

GC0398 系列

上下复合送料厚料平缝机

Heavy duty top and bottom feed lockstitch sewing machine

GC0398-1
GC0398-1D





GC0398-1 上下复合送料厚料平缝机

主要技术参数 Main techical specifications

型号 Model	最高缝速 Max.sewing speed	线迹长度 Stitch length	针杆行程 Needle bar stroke	压脚提升 Presser foot lift	机针 Needle size	送布牙 Feed dog	旋梭 Rotating hook	润滑方式 Lubrication	自动剪线装置 Auto trimmer	电动机 Motor
GC0398-1	2000 r.p.m.	0-10 mm	38 mm	手动 / 膝控 By hand / knee 6 / 13 mm	DP × 17 18#- 22#	3 列齿 3 rows of teeth	自动润滑大旋梭 Auto lubricated large hook	自动润滑 Auto lubricated	○	370 瓦缝纫机专用电机 1400 转 / 分 370W Clutch motor 1400 r.p.m.
GC0398-1D	2000 r.p.m.	0-10 mm	38 mm	手动 / 膝控 By hand / knee 6 / 13 mm	DP × 17 18#- 22#	3 列齿 3 rows of teeth	自动润滑剪线大旋梭 Auto lubricated large hook for trimming	自动润滑 Auto lubricated	★	220 伏 550 瓦伺服电机 220V 550W Servo motor

本机是海菱复合送料机型中的系列产品。采用连杆式送料机构送料、针距大、线迹稳定。超长针杆行程，大互动量交替压脚，缝厚能力更显出色。机顶圆盘式交互压脚调节旋钮和机身正面压脚提升扳手，使操作调节轻松简便。

微电脑控制的切线、定针数、定针位功能准确可靠（仅限于 GC0398-1D 型）。

本机采用油泵自动润滑、运转轻滑、噪音低、震动小，特别适用于箱包、座垫、帐篷、沙发等皮革、帆布、厚重装饰布、织带类物品的缝制。





GC0398 is one of the products of HIGHLEAD top and bottom feed series, which adopts link feeding to produce long and smooth stitches. The super needle bar stroke and super alternating presser foot make its feature of heavy duty sewing even more outstanding and the top dial typed presser foot regulator together with presser foot lever assures easier operation.

With GC0398-1D, you may have accurate and reliable functions of automatic thread trimming, automatic stitch presetting as well as automatic needle positioning.

This model uses oil pump for automatic lubrication and can be found smooth in running, minimum noise, minimum vibration, especially suitable for production of baggage, suitcase, cushion, tent, sofa made of leather, canvas, and other heavy fabric.